



WorkCentre 5665 shown with High Capacity Tandem Tray and Offset Catch Tray



WorkCentre 5675 shown with Duplex Automatic Document Feeder with Color Scanning Kit, High Capacity Tandem Tray, High Capacity Feeder and Office Finisher



WorkCentre 5687 shown with Duplex Automatic Document Feeder, High Capacity Tandem Tray, High Capacity Feeder and High Volume Finisher

WorkCentre 5665**WorkCentre 5675****WorkCentre 5687****OUTPUT SPEED – printing and copying**Up to 65 ipm (images per minute)
8.5 x 11 in. (A4/210 x 297 mm)Up to 75 ipm (images per minute)
8.5 x 11 in. (A4/210 x 297 mm)Up to 87 ipm (images per minute)
8.5 x 11 in. (A4/210 x 297 mm)Up to 49 ipm
8.5 x 14 in. (216 x 356 mm)Up to 49 ipm
8.5 x 14 in. (216 x 356 mm)Up to 54 ipm
8.5 x 14 in. (216 x 356 mm)Up to 42 ipm
11 x 17 in. (A3/297 x 420 mm)Up to 42 ipm
11 x 17 in. (A3/297 x 420 mm)Up to 46 ipm
11 x 17 in. (A3/297 x 420 mm)**FIRST-IMAGE-OUT TIME (FCOT) – letter size, from platen to offset catch tray**

As fast as 2.7 seconds

As fast as 2.7 seconds

As fast as 2.7 seconds

Copy Specifications**COPYING**

Document Scanner Duplex Automatic Document Handler (DADH) 100-sheet capacity.
Scans sizes up to 11 x 17 in. (A3/297 x 420 mm) SEF

Sides (input:output) 1:1, 1:2, 2:2 and 2:1

Quantity 1 to 9,999

Resolution 600 x 600 x 8 bit dpi input / 4800 x 1200 dpi interpolated output

Concurrency Unlimited program-ahead consistent with configuration (Copy, Print, Fax and Scan)

Copy Pre-Collation Memory (EPC) 256 MB — Copier (expandable to 512 MB)
512 MB — Copier / Printer

Continued

Copy Specifications		
COPYING (Continued)	Features	Options
Basic Copy Features/Options	Collation Automatic 2-Sided/Duplex Auto Reduction and Enlargement to fit selected paper size Auto Paper Select Auto Tray Switching	Hole Punching Stapling Booklet Creation
Imaging Copy Features	Image Quality <ul style="list-style-type: none"> • Original Type Selections: Normal, Text, Halftone, Photo • Output Quality Selections: Lighter/Darker, Background Suppression, Contrast, Sharpness or Screening Book Copying/Bound Copying Edge Erase (with Print to Edge option) Mixed Size Original Image Shift (with Auto Center option)	
Output Copy Features	ID Card Copy Booklet Creation Inserts and Tab copying Covers (Front only, Front and Back, Back only: Blank or Printed) Build Job (Enables page-level programming to include tab copying and also lets you proof each section or delete last section as the job is built) Annotation and Bates Stamping Multi-up (up to six columns by six rows) Invert Image (negative or mirror image) Sample Set and Job Storage (Store and Recall job programming) Transparencies (including dividers – blank or printed) Heavy weight paper (not rough stock)	
Other Copy/Device Features	Job Interrupt (Interrupt the current job) Help (Intuitive text and graphic descriptions) Internal Auditron (Copy) Languages (Select up to 21 languages for User Interface – US English, International English, International French, Italian, German, International Spanish, Catalan, Dutch, Portuguese, Brazilian [Latin Portuguese], Swedish, Norwegian, Danish, Finnish, Turkish, Greek, Russian, Czech, Polish, Hungarian or Romanian)*	
Reduction/Enlargement	Variable Zoom from 25% - 400% in 1% increments Six User-Programmable percentages (25%, 64%, 78%, 129%, 154% and 200%)	
Foreign Device Interface (FDI) (Optional)	Interface to third-party access control devices, coin machines, card readers Supports a variety of vending stations available through the Xerox Custom Application Service	
USB Port	PC interface for upload/download of internal auditron data and Xerox Copier Assistant Customer device administration/software upgrade	

*Continued***Language selection and number varies by location*

Copy Specifications

COPYING (Continued)

Accessibility Option

Xerox Copier Assistant (XCA) Software provides a PC-based alternative to the user interface touchscreen. Used in conjunction with a customer-supplied PC attached via the USB port, this software provides text-to-speech, screen magnification and easy PC keyboard access to basic and advanced copy features.

PAPER HANDLING – Duplex Automatic Document Feeder (DADF)

Capacity*	100 sheets
Speed	Up to 85 ipm (images per minute), 8.5 x 11 in. (A4/210 x 297 mm) long edge feed (LEF)
Paper Sizes Sensed	Statement – 5.5 x 8.5 in. (A5/148 x 210 mm) long edge feed (LEF) or short edge feed (SEF) Letter – 8.5 x 11 in. (A4/210 x 297 mm) LEF or SEF Legal – 8.5 x 14 in. (216 x 356 mm) SEF Ledger – 11 x 17 in. (A3/297 x 420 mm) SEF
Weights	13 lb to 32 lb bond (50 to 120 gsm)

PAPER HANDLING – Two Front Loading Paper Trays

Capacity*	500 sheets each
Sizes	User adjustable from 5.5 x 8.5 in. (A5/148 x 210 mm) to 11 x 17 in. (A3/297 x 420 mm)
Weights	16 lb to 53 lb bond/110 lb index (60 to 200 gsm)
Types	Letterhead Preprinted forms Plain Paper Drilled/Hole-punched Heavyweight Recycled Tab Stock Bond Custom Settings (up to 7)
Options	Envelope Tray Kit for Tray 2 (Capacity 50 envelopes)

PAPER HANDLING – Bypass Tray

Capacity*	100 sheets
Sizes	User Adjustable from 4.13 x 5.83 in. (105 x 148 mm) to 11 x 17 in. (A3/297 x 420 mm)
Weights	16 lb to 57 lb bond/80 lb cover (60 to 216 gsm)

Continued

*Paper capacities are based on 20 lb bond stock; capacities will vary with different weight stocks.

Copy Specifications

PAPER HANDLING – Bypass Tray (*Continued*)

Types	Letterhead Preprinted forms Plain Paper Drilled/Hole-punched Heavyweight Recycled	Label Stock Transparencies Tab Stock Bond Custom Settings (up to 7)
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PAPER HANDLING – High Capacity Tandem Tray (HCTT)

Capacity*	Two trays: 1,600 and 2,000 sheets each
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Sizes	8.5 x 11 in. (A4/210 x 297 mm) LEF
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Weights	16 lb to 53 lb bond/110 lb index (60 to 200 gsm)
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PAPER HANDLING – High Capacity Feeder (*Optional 5665, 5675, standard on 5687*)

Capacity*	4,000 sheets
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Sizes	8.5 x 11 in. (A4/210 x 297 mm) LEF Optional 8.5 x 11 / 8.5 x 14 Short Edge Feed Kit – 8.5 x 14 in. (A4/210 x 297 mm) SEF with 2,000 sheet capacity Optional 11 x 17 Short Edge Kit – 11 x 17 in. (A3/297 x 420 mm) SEF with 2,000 sheet capacity
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Weights	16 lb to 53 lb bond/110 lb index (60 to 200 gsm)
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PAPER HANDLING – Total Capacity

Device Total Capacity*	8,700 sheets (with Bypass tray, front loading paper trays, High Capacity Tandem Tray and High Capacity Feeder)
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OUTPUT OPTION – Offset Catch Tray (OCT) option (*5665 only*)

Capacity*	300 sheets
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Sizes	4.25 x 5.5 in. (A6/105 x 148 mm) to 11 x 17 in. (A3/297 x 420 mm)
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Weights	16 lb to 57 lb bond/80 lb cover (60 to 216 gsm)
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OUTPUT OPTION – Office Finisher option (*5665/5675 only*)

Capacity*	Top Tray — 250 sheets Stacking Tray — 2,000 sheets
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Sizes	4.25 x 5.5 in. (A6/105 x 148 mm) to 11 x 17 in. (A3/297 x 420 mm)
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Weights	16 lb to 57 lb bond/80 lb cover (60 to 216 gsm)
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Stapling*	50 sheets Single (any corner) and dual
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Continued

*Paper capacities are based on 20 lb bond stock; capacities will vary with different weight stocks.

Copy Specifications

OUTPUT OPTION – Office Finisher option (5665/5675 only) (Continued)

Hole Punch (Optional)	North America	Europe
	3-hole punch 2-hole Legal punch	
		2-hole punch 4-hole punch 4-hole "Swedish" punch

OUTPUT OPTION – Professional Finisher option (available for 5665/5675 only)

Capacity*	Top Tray — 250 sheets Stacking Tray — 1,500 sheets	
Sizes	4.25 x 5.5 in. (A6/105 x 148 mm) to 11 x 17 in. (A3/297 x 420 mm)	
Weights	16 lb to 57 lb bond/80 lb cover (60 to 216 gsm)	
Stapling*	50 sheets Single (any corner), dual, front, rear, SEF and 4-stitch	
Hole Punch (Standard)	North America	Europe
	3-hole punch	2-hole punch
Hole Punch (Optional)	2-hole Legal punch	4-hole punch 4-hole "Swedish" punch
Booklet Maker	Capacity* <ul style="list-style-type: none"> • Tray stop up: 30 booklets (1-15 sheets per booklet) • Tray stop down: Unlimited Sizes <ul style="list-style-type: none"> • Letter — 8.5 x 11 in. (A4/210 x 297 mm) • Legal — 8.5 x 14 in. (216 x 356 mm) • Ledger — 11 x 17 in. (A3/297 x 420 mm) Weights <ul style="list-style-type: none"> • 16 lb to 57 lb bond/80 lb cover (60 to 216 gsm) Stapling* <ul style="list-style-type: none"> • Saddle-stitch (2-15 sheets / 8-60 page booklet) Folding <ul style="list-style-type: none"> • V-folding (1-15 sheets / unstapled) 	

Continued

*Paper capacities are based on 20 lb bond stock; capacities will vary with different weight stocks.

Copy Specifications

OUTPUT OPTION – High Volume Finisher option

Capacity*	Tray — 250 sheets Stacking Tray — 3,000 sheets	
Sizes	4.25 x 5.5 in. (A6/105 x 148 mm) to 11 x 17 in. (A3/297 x 420 mm)	
Weights	16 lb to 57 lb bond/80 lb cover (60 to 216 gsm)	
Stapling*	100 sheets Single (any corner), dual, front, rear, SEF and 4-stitch	
Hole Punch (optional)	North America Option 1 — 3-hole punch Option 2 — 2-hole Legal punch	Europe 2-hole punch 4-hole punch and 4-hole "Swedish" punch

OUTPUT OPTION – High Volume Finisher with Booklet Maker option

High Volume Finisher	Capacity* <ul style="list-style-type: none"> • Tray — 250 sheets • Stacking Tray — 3,000 sheets 	
Sizes	<ul style="list-style-type: none"> • 4.25 x 5.5 in. (A6/105 x 148 mm) to 11 x 17 in. (A3/297 x 420 mm) 	
Weights	<ul style="list-style-type: none"> • 16 lb to 57 lb bond/80 lb cover (60 to 216 gsm) 	
Stapling*	<ul style="list-style-type: none"> • 100 sheets • Single (any corner), dual, front, rear, SEF and 4-stitch 	
Hole Punch (optional)	North America <ul style="list-style-type: none"> • Option 1 — 3-hole punch • Option 2 — 2-hole Legal punch 	Europe <ul style="list-style-type: none"> • 2-hole punch • 4-hole punch and • 4-hole "Swedish" punch

Continued

*Paper capacities are based on 20 lb bond stock; capacities will vary with different weight stocks.

Copy Specifications

OUTPUT OPTION – High Volume Finisher with Booklet Maker option (*Continued*)

Booklet Maker
Capacity*

- Tray stop up: 30 booklets (1-15 sheets per booklet)
- Tray stop down: Unlimited

Sizes

- Letter — 8.5 x 11 in. (A4/210 x 297 mm)
- Legal — 8.5 x 14 in. (216 x 356 mm)
- Ledger — 11 x 17 in. (A3/297 x 420 mm)

Weights

- 16 lb to 57 lb bond/80 lb cover (60 to 216 gsm)

Stapling*

- Saddle-stitch (2-15 sheets / 8-60 page booklet)

Folding

- V-folding (1-15 sheets / unstapled)

OUTPUT OPTION – Z-Fold / C-Fold Unit with HVF with Booklet Maker option

Z-Fold / C-Fold unit
Capacity*

- 50 sheets or unlimited capacity with tray stop in the down position

Sizes

- Letter — 8.5 x 11 in. (A4/210 x 297 mm)

Weights

- 16 lb to 57 lb bond/80 lb cover (60 to 216 gsm)

OUTPUT OPTION – Post Process Inserter (*optional with HVF and HVF with Booklet Maker*)

Post process Inserter
Capacity*

- 250 sheets

Sizes

- Letter — 8.5 x 11 in. (A4/210 x 297 mm)
- Legal — 8.5 x 14 in. (216 x 356 mm)
- Ledger — 11 x 17 in. (A3/297 x 420 mm)

Weights

- 16 lb to 57 lb bond/80 lb cover (60 to 216 gsm)

OUTPUT OPTION – Convenience Stapler option

Capacity*

50 sheets

*Paper capacities are based on 20 lb bond stock; capacities will vary with different weight stocks.

Print Specifications

NETWORK PRINTING – SMart Controller (*Simultaneous rip, receive, program ahead, queue processing, and transmit*)

Processor	1.4 GHz AMD Athlon dedicated
Memory (ESS)	256 MB 512 MB (with Optional Color Scanner Kit)
System Disk	80 GB Hard Drive shared
Printer Language (PDL) auto switching	<ul style="list-style-type: none"> • PCL 6/PCL 5e • PostScript 3 emulation • TIFF (6.0 Old JPEG and New JPEG) • TIFF Fax Extended (TIFF - FX) • PDF • LCDS, SCS, XES and IPDS through third party transforms

NETWORK PRINTING – Resolution (*printing via CentreWare Software*)

PostScript emulation: 600 x 600 dpi and 1200 x 1200 dpi (up to 256 shades of grey)
 PCL: 600 x 600 dpi
 Supports PCL and PS switching within job

NETWORK PRINTING – Printing Features

Bi-directional Print Drivers
 Embedded web server for remote control/monitor/setup
 Job monitoring at the device and at desktop

Advanced Features Include Special font, Banner Sheet, Rotate Image, Offset

NETWORK PRINTING – Print Driver Options

Paper Output	Job Type <ul style="list-style-type: none"> • Secure, Sample, Delay • LAN Fax-with fax option • Save and Save & Print* Paper Selection by attribute (including transparency separators) Duplex (2-sided) Finishing <ul style="list-style-type: none"> • Multiple stapling positions • Hole punch (if configured) • Booklet creation • Fit to new paper size • Saddle stitch with Professional Finisher • Saddle stitch with High Volume Finisher with Booklet Maker • Z-Fold / C-Fold Unit with High Volume Finisher with Booklet Maker Output tray selections Store and recall driver setting
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Print Specifications

NETWORK PRINTING – Print Driver Options (continued)

Special Pages	Exception page programming (covers, inserts/tabs, exception pages)
Image Options	Light/Dark Toner saver Resolution options (600 x 600 and 1200 x 1200 dpi) Reduction/Enlargement Margins (edge to edge printing) Invert Image (negative/mirror)
Layout/Watermark	N-up (16)/Multi-up Booklet Layout/Finishing Fit to new paper size Image orientation Watermark options

PRINT PROTOCOLS AND NETWORKS

Physical	Ethernet 10/100BaseT, 10BaseT, 10Base2 (IEEE802.5) (Token ring) –via adapter, wireless Ethernet (IEEE802.11a/b/g) -via third party adapter USB 2.0 / (IEEE1284) Parallel Port Kit (Copier/Printer option)				
Operating Systems	<ul style="list-style-type: none"> • Microsoft Windows 2000, XP, Windows Server XP, Server 2003, Citrix, Novell NetWare 4.x, 5.x, 6 • Mac OS 8.x, 9.x, OS 10.3 • Solaris 2.8, 2.9, 2.10 • HPUX 11.0 • IBM AIX 4.3.3 • Linux Fedora Core 1 (Intel) • Linux Yellowdog 3.0 				
Network Protocols	<ul style="list-style-type: none"> • TCP/IPv4/IPv6, LPR/LPD, Raw IP (Port 9100), NetBIOS SMB, IPX/SPX and Net BEUI, IPP 				
Administration Protocols	<ul style="list-style-type: none"> • AppleTalk/EtherTalk 				
Security Protocols	DHCP, BOOTP, SNMP, WINS, Bonjour, DDNS, SLP v2, SSDP, HTTP/S, RARP, LDAP, SMTP, POP3				
Features	<table style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="text-align: left; width: 33%;">Protocols</th><th style="text-align: left; width: 33%;">Features</th></tr> </thead> <tbody> <tr> <td style="vertical-align: top;"> <ul style="list-style-type: none"> • HTTPS • IPsec • 802.1x • SNMPv3 </td><td style="vertical-align: top;"> <ul style="list-style-type: none"> • IP filtering • Unlimited Secure Print • Audit log • Image Overwrite • Data Encryption </td></tr> </tbody> </table>	Protocols	Features	<ul style="list-style-type: none"> • HTTPS • IPsec • 802.1x • SNMPv3 	<ul style="list-style-type: none"> • IP filtering • Unlimited Secure Print • Audit log • Image Overwrite • Data Encryption
Protocols	Features				
<ul style="list-style-type: none"> • HTTPS • IPsec • 802.1x • SNMPv3 	<ul style="list-style-type: none"> • IP filtering • Unlimited Secure Print • Audit log • Image Overwrite • Data Encryption 				
Fonts	PCL: 80 scalable fonts, line printer and bitmap format line printer fonts (true type fonts) PostScript 3: 136 PostScript standard fonts (true type fonts/send fonts as/substitution table) Font Management Utility for downloading additional fonts (available for Windows and Mac)				

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Print Specifications

PRINT PROTOCOLS AND NETWORKS (Continued)

Print Drivers	Environment	PCL6/5e	PostScript 3
	Windows 2000/XP, Windows Server 2003/2003 64 Bit, Windows Vista/ Vista 64 Bit, Windows Walk-up (PS), Microsoft Certified	Xerox custom graphical user interface Bi-directional features <ul style="list-style-type: none">• Job, Paper and Toner status• Job status notification• Just in time Bi-Di• Auto population of IP address• Delete jobs	Xerox custom graphical user interface Bi-directional features <ul style="list-style-type: none">• Job, Paper and Toner status• Job status notification• Just in time Bi-Di• Auto population of IP address• Delete jobs
	Macintosh System 8.x – 10.2	N/A	Generic PPD
	Macintosh System 10.3 and higher	N/A	Xerox custom graphical user interface Bi-directional features <ul style="list-style-type: none">• Toner, Fuser and Xerographic module status
Print Submission Tools	Environment	PCL	PostScript 3
	Solaris 2.8, 2.9, 2.10; HPUX 11.0, IBM AIX 4.3.3; Linux Fedora Core 1 (Intel); Linux YellowDog 3.0	Submission Tool only	Submission Tool with full feature set (includes administration, GUI/TTY print driver and software installation)
	TIFF/PDF: Supported in Windows 98/Me/NT 4.0/2000/XP, Windows Server 2003	Submission Tool for any TIFF or PDF file	N/A

DEVICE MANAGEMENT

Management Support	SNMP Version 1. SNMP Version 2c and SNMP Version 3 MIB access (IETF-MIBII RFC 1213), host resources MIB RFC 2790, Printer MIB RFC v.2
Xerox CentreWare Internet Services	Allows simple remote installation setting of configuration options and management of the device
Xerox CentreWare Web	A Web-based server application for network administrators that permits Web browser-based device management from any workstation, whether running Windows, UNIX or any other operating system. Works with any SNMP-managed printer from any manufacturer. Provides help with device discovery and installation, health checks and troubleshooting, and device upgrades, as well as basic accounting and asset management. Requires Windows XP or 2000 (Professional or Advanced Server) Windows 2003 and Internet Explorer 6.0 and higher
Novell NDPS/NEPS (gateway for WorkCentre)	Server gateway application: centralized management tool

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Print Specifications

DEVICE MANAGEMENT (Continued)

Xerox CentreWare for Unicenter TNG	Provides added identification to the general discovery performed by Unicenter TNG and the ability to see the WorkCentre under a Unicenter TNG Business Process View
Xerox CentreWare for Tivoli NetView	Provides for the identification of Xerox N-Series printers and WorkCentre multifunction systems in the general discovery performed by Tivoli NetView
Xerox CentreWare for HP OpenView	Provides for the identification of Xerox N-Series printers and WorkCentre multifunction systems in the general discovery performed by HP OpenView Provides traps and message updates to the Open View alarm browser and the ability to launch CentreWare Internet Services for device management directly from OpenView
Xerox Barcode Pro PS (optional) Purchase via www.font.net	Enables intelligent PostScript printing on Xerox multifunction systems by storing Xerox software, as well as, the barcode fonts on the printer hard disk. Enables the printing of barcodes from any application (SAP R/3 client or mainframe) that supports PostScript printing. Automatically calculates the check digit, places start/stop and middle bar characters in the data string, compresses and encodes the data string, and rotates the barcode through 90 or 270 degrees.
Xerox Device Types for SAP R/3 Environment are available at www.xeroxofficesapsolutions.com	Simplifies printing in SAP R/3 environments by providing users of SAP R/3 3.x, 4.x, 4.5x, 4.6x, SAP Enterprise 4.7x, ERP applications with enhanced WorkCentre printing functionality (PostScript and PCL): <ul style="list-style-type: none"> • One- to Two-sided printing • Finishing provides single or dual stapling • Tray pull location from any tray • # of copies – provide the ability to print multiple copies • Paper Type and color – provide ability to select different paper types and paper colors, such as transparency, red, etc. • Print security via PIN ID capability at the WorkCentre • Network Accounting (JBA) – Provides capability to add Job Based Accounting User IDs to SAP print jobs • Printer banner sheet – Provide the ability to enable/disable printer banner sheets • Barcode printing – Xerox standard PostScript device types available at www.xeroxofficesapsolutions.com supports Intelligent Barcode Printing with Xerox Barcode Pro PS. This Barcode Pro PS can be purchased at www.font.net
Xerox SAP R/3 Intelligent Barcode Utility (optional) Purchase via www.font.net	Provides built-in process intelligence that allows the printing of barcodes on any appropriately configured PostScript printer on the SAP R/3 4.1x, 4.5x, 4.6x and within Latin-1 (ISO8859-1) SAP system code pages only. Used in conjunction with Xerox PostScript Device Types for SAP R/3 environment and Xerox Font Center Barcode Fonts. Utility enables automated checksum calculation, placement of start/stop characters, encoding of data string, and data compression.

CENTREWARE INTERNET SERVICES – Integrated device Web page

Device Status	Web server embedded on SMart Controller <ul style="list-style-type: none"> • Tray status/contents • Consumables status • Alerts
Job-Print Queue Viewing	Complete job print queue management
Job Submission	Print ready files PS, PCL (TIFF, PDF with Copier/Printer only) Output feature selection (2-sided, staple, fold, hole punch, paper select) Delivery options (Immediate, proof, delay and secure)

Continued

Print Specifications

CENTREWARE INTERNET SERVICES – Integrated device Web page (*continued*)

Device Administration	Allows simple, remote installation setting of configuration options and management of the device
Scan Template Management	250 templates can be created Create device specific CentreWare scan templates Select confirmation sheet options Share scan templates via device cloning
Browsers	Netscape 6.2, 7.x (Mozilla 1.x) Internet Explorer 5.5.x, 6.x, 7.x Safari 1.x Mozilla Firefox 1.x
Support	Online support available via web page

Scan Specifications

SCANNING

Concurrency	Scan while the system is printing, copying, or while it is transferring scan to network or fax jobs
Input Speed	Scan at up to 85 ipm (Black and White), 28 ipm (Color) – 8.5 x 11 in. (A4/210 x 297 mm) LEF at all resolutions
Resolutions DPI Options	600 x 600 dpi 400 x 400 dpi 300 x 300 dpi 200 x 200 dpi 100 x 100 dpi 72 x 72 dpi
Scan Presets	<ul style="list-style-type: none"> • Archival Record (Normal Quality - Smallest file size) – 100 x 100 • For Sharing and Printing (Normal Quality - Small file size) – 200 x 200 • For High Quality Printing (High Quality - Large file size) – 300 x 300 • For OCR (High Quality - Large file size) – 300 x 300 • Simple Scan (Normal Quality - Small file size) – 200 x 200
Quality/File Size	<ul style="list-style-type: none"> • Normal Quality (Small file size) • Higher Quality (Large file size) • Maximum Quality (Largest file size)
Maximum Scan Area	11 x 17 in. (A3/297 x 420 mm)
File Formats	TIFF 6.0 with G3 MH, G4 MMR, MRC or JPEG compression (single page or multiple pages) PDF (image only with G3 MH, G4 MMR, JPEG or JBIG2 compression), PDF/A, XPS, Searchable PDF, PDF/A and XPS Linearized PDF

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Scan Specifications

NETWORK SCANNING (Available with the Copier/Printer/Scanner only)

Capability	<ul style="list-style-type: none"> • Enables device-specific network scan workflows (destination templates) to be easily created and edited via CentreWare Internet Services • Scan to Home displays one template and populates with the user's directory path after authentication • Scan to file • Scan to network server / directory • Scan to Mailbox • Scan to Folder on hard disk for device access of documents • Scan to Windows XP client via Windows Image Acquisition (WIA) or TWAIN driver downloadable from www.xerox.com
Network Protocol	Novell (NCP via IPX/SPX) FTP Microsoft SMB via TCP/IP HTTP/HTTPS
Document Management Fields (Metadata)	Features only available in Network Scan to File Templates: 1-6 user programmable metadata fields per network scan to file templates and unlimited fields within the template - Metadata Fields consists of field name, display at the LUI or not, default value and other configurations Customized fields viewed on user interface Variable data entered using virtual keyboard at device
Scan Template Management	Share scan templates among WorkCentre via device cloning Scan template management (250 templates) with CentreWare Internet Services Select confirmation sheet option
Scan Features	Build job for Scan to file and Scan to Email (enables special programming for different pages in one document – can be used for inserts, mixing input from the document glass and document feeder), Duplex scanning, Auto detect document size, Scan mixed size originals, scan to edge.

SCAN TO EMAIL (Available with the Copier/Printer/Scanner only)

Capability	Scan to email (manual address entry or directory (Exchange/Notes/LDAP) address searching (internal address book or Public address book – up to 128 recipients)
Network Protocol	SMTP MIME encoded
Scan Features	Email signatures (6 lines each of 128 character max), email message body (user configurable), email CWIS confirmation sheet options

NETWORK SCANNING SOFTWARE SOLUTIONS

Scan to PC	A desktop offering that provides document imaging, archiving, editing and organization tools
Desktop Workgroup Edition SE V 8.0 (optional)	ScanSoft PaperPort SE 10 – image viewing and file management software ScanSoft OmniPage SE 4.0– offer desktop/client installation – OCR and file format conversion software Image Retriever – provides fully automated retrieval of scanned images direct from WorkCentre to individual desktops

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Scan Specifications

NETWORK SCANNING SOFTWARE SOLUTIONS (Continued)

Scan to PC	A desktop offering that provides advanced document imaging, archiving, editing and organization tools.
Desktop Workgroup Edition Professional V 8.0 (optional)	<p>ScanSoft PaperPort Professional 10 image viewing and file management software</p> <ul style="list-style-type: none"> • Complete PDF functionality • Secure PDF workflow of all scanning applications
	ScanSoft OmniPage Pro 15 Office (for desktop/client installation) Professional OCR software for digital archiving and document conversion
	Image Retriever – provides fully automated retrieval of scanned images direct from a scan enabled Xerox WorkCentre to individual desktops. Also includes an email inbox polling capability
SMARTsend (optional)	<p>Server base document routing software that supports multiple scan-enabled multifunctional systems</p> <p>Enables transformation, distribution and routing of scanned documents</p> <p>Workflow creation via Web browser-based task creation (destinations, devices, document attributes – 20 file types including PDF, workflow settings, workflow summary)</p> <ul style="list-style-type: none"> • Scan to File Destinations: email, Microsoft NetWare folder, network folder, FTP, Microsoft Exchange 2000 web folders, web URL, remote printers • Scan to Document Repository Destinations: DocuShare, Domino, Domino.doc, Microsoft SharePoint, Hummingbird DNS, Open Text Livelink, Documentum, Interwoven Work Site <p>Workflow initiation via device scanning user interface (template selection at device UI)</p> <p>Adding of Metadata information</p>
SMARTsend Professional (optional)	<p>Everything in SMARTsend, plus:</p> <ul style="list-style-type: none"> • Workflow initiation via Paperware (Scan coversheets) • Server-based Optical Character Recognition (OCR) • Searchable PDF • Scan to Internet fax file destination • TrueMatch patented search technology

Fax Specifications

FAX OPTIONS – Walk-up option (One or Two Lines options)

Compatibility	ITU (CCITT) Group 3
Memory	At least 32 MB (One Line) 256 MB (Two Line)
Speed/Modem(s)	1 or 2 V.34 modems: 33,600bps. Less than 4 seconds per page transmission time, ISDN via third party adapter
Compression/Speed	MH/MMR/JBIG/G3/Super G3
Fax Send Features	<p>Quality/Resolution</p> <ul style="list-style-type: none"> • Original type: Normal, text, half tone, photo, lighter/darker, background suppression • Fax – off Platen, mixed sizes or Bound/Book <p>Auto Send (Up to 5)</p> <p>Audio line monitor</p> <p>Transmission options (Report/Header)</p> <p>Reduce/Split large documents</p> <p>Cover letter</p> <p>Delayed send</p> <p>Build Job (up to 1000 images)</p> <p>Polling</p>

Continued

Fax Specifications

FAX OPTIONS –Walk-up option (*One or Two Lines options*) (*Continued*)

Fax Receive Features	One or two-sided printing Stapled or unstapled, hole punch Receive print mode — Manual (size, margin, stock, header)/Auto Auto answer delay Secure receive Junk fax prevention								
Fax Reports	Activity Dial directory Group directory Options Pending Jobs								
Fax Mailboxes	Up to 100 password-protected Poll Remote mailboxes (up to 255) password-protected								
Auto Dialing Features	<table> <tr> <td>Speed Dials</td> <td> <ul style="list-style-type: none"> • 200 (One-line option) • 1,000 (Two-line option) </td> </tr> <tr> <td>Group Dials</td> <td> <ul style="list-style-type: none"> • Up to 100 groups with up to 200 recipients per group (One-line option) • Up to 200 groups with up to 400 recipients per group (Two-line option) </td> </tr> <tr> <td>Auto redial</td> <td> <ul style="list-style-type: none"> • Up to 14 attempts • Up to 25 min intervals • Batch Send (up to memory capacity) </td> </tr> </table>	Speed Dials	<ul style="list-style-type: none"> • 200 (One-line option) • 1,000 (Two-line option) 	Group Dials	<ul style="list-style-type: none"> • Up to 100 groups with up to 200 recipients per group (One-line option) • Up to 200 groups with up to 400 recipients per group (Two-line option) 	Auto redial	<ul style="list-style-type: none"> • Up to 14 attempts • Up to 25 min intervals • Batch Send (up to memory capacity) 		
Speed Dials	<ul style="list-style-type: none"> • 200 (One-line option) • 1,000 (Two-line option) 								
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Auto redial	<ul style="list-style-type: none"> • Up to 14 attempts • Up to 25 min intervals • Batch Send (up to memory capacity) 								
Resolutions	<table> <tr> <td>200 x 100 dpi (Standard)</td> <td>400 x 400 dpi</td> </tr> <tr> <td>200 x 200 dpi (Fine)</td> <td>400 x 600 dpi</td> </tr> <tr> <td>300 x 300 dpi</td> <td>600 x 600 dpi (Super fine)</td> </tr> <tr> <td>200 x 400 dpi</td> <td></td> </tr> </table>	200 x 100 dpi (Standard)	400 x 400 dpi	200 x 200 dpi (Fine)	400 x 600 dpi	300 x 300 dpi	600 x 600 dpi (Super fine)	200 x 400 dpi	
200 x 100 dpi (Standard)	400 x 400 dpi								
200 x 200 dpi (Fine)	400 x 600 dpi								
300 x 300 dpi	600 x 600 dpi (Super fine)								
200 x 400 dpi									

FAX OPTIONS - LAN Fax with Walkup Fax (*Optional with Copier/Printer*)

Driver based LAN fax for Windows and Macintosh users (PCL and PS drivers)
 Recipient options (add recipient or add from phone book)
 User personal phone book – up to 1,000 entries
 Confirmation sheet
 Send speed (14.4/33.6kbps or 4800bps)
 Send time
 Dialing options (prefix or credit card)
 Cover sheet (add notes)
 Preferences – Phonebook (personal or shared LDAP)

FAX OPTIONS – Internet Fax Enablement (*Standard; available with the Copier/Printer/Scanner only*)

Capability	Direct document transmission to remote Internet Fax machines or e-mail clients (SMTP) Reception and automatic printout of documents sent via e-mail from remote Internet Fax machines or e-mail clients
Maximum Scan Area	11 x 17 in. (A3/297 x 420 mm)

Continued

Fax Specifications

FAX OPTIONS – Internet Fax Enablement (*Standard; available with the Copier/Printer/Scanner only*) (Continued)

Address Directory Access	Corporate address list via LDAPv3 Downloaded address list (comma-separated file format) Internal LDAP or Public address book		
File Formats	TIFF-FX profiles S, F with G3 MH or JPEG compression PDF (image only) with G3 MH, G4 MMR or JPEG compression PDF and Multi TIFF		
Resolutions	600 x 600 dpi	200 x 100 dpi	
	400 x 400 dpi	100 x 100 dpi	
	300 x 300 dpi	72 x 72 dpi	
	200 x 200 dpi		
Network Protocols	SMTP		
	POP3 (RFC 1939)		
Compliance	ITU-T T.37 complaint		
Features	Signature (SA configurable –16 lines each of 128 character max) Delivery Confirmation <ul style="list-style-type: none"> • Email receipt option • Confirmation reply option • Cover sheet option • Subject (248 characters) • User configurable message body 		

FAX OPTIONS – Network Fax Server Enablement (*Standard; available with the Copier/Printer/Scanner only*)

Capability	Provides walk-up faxing and hard copy output of received faxes when integrated with fax server applications (fax server and software must be purchased separately from supplier). Transmission speeds, number of lines, compatibility and compression are dependent on fax server configuration (via SMTP).
Maximum Scan Size	11 x 17 in. (A3/297 x 420mm)
Network Protocols	Novell (NCP via IPX/SPX) FTP Microsoft SMB via TCP/IP HTTP/HTTPS SMTP
Fax Send Features	One- or two-sided scanning (up to 11 x 17 in. (A3/297 x 420 mm)) Phone number entry Add to send list (50 numbers maximum) Delay send (specific time) Resolution selection (fine, standard) Image quality selection (normal, text, lighten/darken, photo, background suppression, seven levels of contrast, seven levels of sharpness)
Fax Print Features	One – or two-sided printing Quantity Staple on/off Collate on/off Secure print on/off Finisher output tray selection (top tray or main tray)

Continued

Fax Specifications

FAX OPTIONS – Network Fax Server Enablement (*Standard; available with the Copier/Printer/Scanner only*) (Continued)

Supported Network Fax Vendors	Multiple vendors, certified by the Xerox Business Alliance Partner Program. For details visit www.xerox.com
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Device Management Specifications

ACCOUNTING FEATURES – Internal Auditron

Tracking	Copy usage
Accounting	Up to 2,150 User accounts Up to 5,925 General accounts Up to 256 Group accounts
Features	Auditron report printout, ability to upload/download account and usage data via direct connection using Microsoft Windows based software

ACCOUNTING FEATURES – Xerox Standard Accounting (*Standard on Copier/Printer and Copier/Printer/Scanner*)

Tracking	Copy, Print, Fax and Scan usage
Accounting	Up to 2,500 User accounts (User Id) Up to 500 General accounts (Client) Up to 500 Group accounts (Department)
Features	Enable/disable via the web UI or the GUI in tools, admin can manage the feature remotely via the web UI, Data can be exported via a CSV file, user required to enter XSA ID into the print driver when submitting a print job, similar to secure print. Xerox Standard Accounting can be used in conjunction with an external device via the FDI (e.g. Coin Op or Card Reader).

ACCOUNTING OPTIONS – Network Accounting Enablement Kit (*Optional*)

Enhanced network accounting with up to the minute data on how the WorkCentre system is being used; comprehensive management and enterprise scale tracking and reporting of device usage of copy, print, scan and server fax. Various options available through Xerox Business Alliance Partner solutions. For details visit www.xerox.com
Security enhancements with the addition of HTTPS protocol support
WorkCentre requests account authentication from 3rd party server enabling larger databases of users and accounts

SECURITY – *review the supplemental Security brochure for details*

Authentication	Secure device login with network user name and password Supports Kerberos (Windows 2000/UNIX/Windows Server 2003) SMB (Windows NT 4.0/Windows 2000/Windows Server 2003) Novell over IP/IPX (Novell NetWare 4.x/5.x/6.x) PIN-based guest login LDAP Secure Access
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Continued

Device Management Specifications

SECURITY – review the supplemental Security brochure for details (Continued)

Features	802.1x Compliant IPv6 Compliant Disk Image Overwrite – Immediate, On Demand, Scheduled HTTPS (SSL) SNMP V3 IPSec Network Authentication Device Access Password Protection IP Filtering Audit Log Disk Encryption Secure Print Fax Security Image Overwrite (Immediate, On Demand and Scheduling)
Options	Xerox Secure Access Unified ID System™ is a unique card based system that leverages an organization's existing ID infrastructure to provide secure access to Xerox devices.
Common Criteria Certification	Available Post Launch.

XEROX EXTENSIBLE INTERFACE PLATFORM (EIP)

Xerox EIP is a development platform that allows customers, Xerox Business Partners and System Integrators to build unique applications that are presented at the WorkCentre 5600 series user interface. Xerox EIP is an open standard platform that utilizes industry standard development tools enabling applications that are easily developed and customized to meet the needs of any business environment or personalized for each user. These applications will yield simpler user interactions and result in less time interacting with the MFP which drives increased worker productivity and systems that easily adapt to your business processes.

Machine Specifications

MONTHLY DUTY CYCLE

5665 – up to 250,000 pages
5675 – up to 300,000 pages
5687 – up to 400,000 pages

BASIC CONFIGURATIONS*

WorkCentre with DADH and High Capacity Tandem Tray

*Features, configurations and options may vary by location.

Machine Specifications**ACCESSORY OPTIONS****

Copier	Walkup Fax	<ul style="list-style-type: none"> • One line • Two lines
	High Capacity Feeder	<ul style="list-style-type: none"> Optional 8.5 x 11 / 8.5 x 14 Short Edge Kit for High Capacity Feeder Optional 11 x 17 Short Edge Kit for High Capacity Feeder
	Offset Catch Tray (OCT) (5665 only)	
	Office Finisher	
	High Volume Finisher	
	High Volume Finisher with Booklet Maker	
	High Volume Finisher with Booklet Maker and Z-Fold/C-Fold unit	
	Post Process Inserter (optional with High Volume Finishers)	
	Convenience Stapler	
	Hole Punch (with Office Finisher — see Output Options for details)	
	Envelope Tray Kit (in place of Tray 2)	
	256 MB Pre Collation Memory (EPC) (Copier only)	
	Foreign Interface Device (FDI)	
	Xerox Copier Assistant (XCA) (UK only)	
	Upgrade Kit to Copier/Printer	
	Upgrade Kit to Copier/Printer/Scanner (includes Network Scanning, Scan to Email, Network Server Fax and Internet Fax)	
Copier/Printer	Walkup Fax with LAN Fax	<ul style="list-style-type: none"> • One line • Two lines
	USB 2.0 / (IEEE1284) Parallel Port Kit (Available with Copier/Printer/Scanner only)	
	Scan to PC Desktop SE and Professional (Available with Copier/Printer/Scanner only)	
	Enablement for Network Accounting and Xerox Business Alliance Partner Solutions	
	Color Scanning Kit (Available with Copier/Printer/Scanner only)	
	Xerox Unicode International Printing Kit	
	Upgrade Kit to Copier/Printer/Scanner (includes Network Scanning, Scan to Email, Network Server Fax and Internet Fax)	

ELECTRICAL REQUIREMENTS

110-140 Volt Nominal, 60 Hz, 20A (North America)

220-240 Volt Nominal, 50 Hz, 10A (Europe)

Note: Convenience Stapler requires separate 110V 15A circuit

**Features, configurations and options may vary by location.

Machine Specifications						
POWER CONSUMPTION ¹		Copier		Copier/Printer		
	5665 ¹	5675 ¹	5687 ²	5665 ¹	5675 ¹	5687 ²
Running	≤ 1590 watts	≤ 1640 watts	≤ 1790 watts	≤ 1640 watts	≤ 1690 watts	≤ 1840 watts
Standby	≤ 290 watts	≤ 290 watts	≤ 290 watts	≤ 330 watts	≤ 330 watts	≤ 330 watts
Low Power Mode	≤ 120 watts	≤ 120 watt	≤ 120 watts	≤ 155 watts	≤ 155 watts	≤ 155 watts
Auto Off / Sleep mode	≤ 4 watts	≤ 4 watts	≤ 4 watts	≤ 9 watts	≤ 9 watts	≤ 9 watts
Warm-up Ready to Copy	≤ 28 seconds					
Warm-up Ready to Print	NA	NA	NA	≤ 130 seconds	≤ 130 seconds	≤ 130 seconds
Low Power Recovery	≤ 9 seconds					

ENVIRONMENTAL CONSIDERATIONS						
Required Temperature Range		10° to 32° C				
Required Relative Humidity		10% to 85%				
DIMENSIONS AND WEIGHTS (Copier)						
	Width ⁵	Depth		Height	Weight ³	
Configuration With OCT (5665 only)	40 in. / 1,012 mm	28 in. / 704 mm		45 in. / 1,147 mm	284 lbs / 129 kg	
With Office Finisher	50 in. / 1,271 mm	28 in. / 704 mm		45 in. / 1,147 mm	344 lbs / 156 kg	
With High Volume Finisher	67 in. / 1,707 mm	28 in. / 704 mm		45 in. / 1,147 mm	441 lbs / 200 kg	
With High Volume Finisher with Booklet Maker	68 in. / 1,727 mm	28 in. / 704 mm		46 in. / 1,180 mm	500 lbs / 227 kg	
With High Volume Finisher with C/Z Folder & Post Process Inserter	82 in. / 2,087 mm	28 in. / 704 mm		46 in. / 1,180 mm	568 lbs / 258 kg	
High Capacity Feeder	15 in. / 389 mm	20 in. / 510 mm		23 in. / 575 mm	66 lbs / 30 kg	
DIMENSIONS AND WEIGHTS (Copier/Printer)						
	Width ⁵	Depth		Height	Weight ³	
Configuration With OCT (5665 only)	51 in. / 1,297 mm	29 in. / 725 mm		45 in. / 1,147 mm	301 lbs / 137 kg	
With Office Finisher	61 in. / 1,556 mm	29 in. / 725 mm		45 in. / 1,147 mm	361 lbs / 164 kg	
With High Volume Finisher	78 in. / 1,992 mm	29 in. / 725 mm		45 in. / 1,147 mm	458 lbs / 208 kg	
With High Volume Finisher with Booklet Maker	79 in. / 2,012 mm	29 in. / 725 mm		46 in. / 1,180 mm	500 lbs / 227 kg	
With High Volume Finisher with C/Z Folder & Post Process Inserter	93 in. / 2,372 mm	29 in. / 725 mm		46 in. / 1,180 mm	586 lbs / 266 kg	
High Capacity Feeder	15 in. / 389 mm	20 in. / 510 mm		23 in. / 575 mm	66 lbs / 30 kg	

¹ With Office Finisher. ² With High Volume Finisher. ³ Weights do not include Rear Wall (3.78 lbs. / 1.72 kg) or Shelf (2.99 lbs. / 1.36 kg). ⁴Bypass Tray closed. ⁵Includes Shelf.

Machine Specifications

NOISE LEVELS*	5665/5675 Copier	5687 Copier	5665 Copier/Printer	5675 Copier/Printer	5687 Copier/Printer
Standby dB (A) SPL	35	36	35	35	36
Run Continuous dB (A) SPL	57	58	59	60	61
Run Impulse dB (A) L SPL	62	63	63	63	64

*Noise levels shown are "Not to Exceed" levels. Actual noise levels will be lower.

CERTIFICATIONS

FCC Class A Compliant (US), DOC Class A Compliant (Canada)
 89/336/EEC (Europe)
 UL Listed (UL 1950, Third Edition)
 CB Certified (IEC 60950/EN 60950)
 73/23/EEC (Europe)
 95/5/EEC (Europe)
 Energy Star

SUPPLIES	Description	Order Number	No. per Box	Expected Yield
Toner Cartridge		006R1146	2	>50,000 at 6% area coverage per bottle
Waste Toner Bottle (supplied with each toner cartridge box)		008R12896	1	100,000
Staple Cartridge (for Office Finisher)		108R00493	3	5,000 per cartridge (15,000 staples)
Staple Cartridge (for Professional Finisher and HVF with Booklet Maker - saddle-stitch stapling)		008R12897	8 (4 x 2)	2,000 per cartridge (16,000 staples)
Staple Cartridge (for Convenience Stapler)				
• Complete Cartridge		008R12964	1	5,000 per cartridge
• Refill Cartridge		008R12941	3	5,000 per cartridge (15,000 staples)
Staple Cartridge (for HVF and HVF with Booklet Maker)		008R12912	1	5,000 per cartridge

SMART KITS

Fuser Module (includes ozone filter)				
North America	00109R773	1	400,000	
Europe	00109R772	1	400,000	
Xerographic Module – Metered	113R00672	1	400,000 – 500,000	
Xerographic Module – Sold (North America)	113R00674	1	400,000 – 500,000	
Xerographic Module – Sold (Europe)	113R00673	1	400,000 – 500,000	
Document Handler Feeder Rolls	113R00718	1	150,000 feeds	



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